CROWN ZELLERBACH CORPORATION
CAMAS, WASHINGTON

Management REPORT

May 20, 1954 No. 71

A COLUMBIA FLOOD LEVEL of 32.5 to 34.5 ft. at Camas is included in forecasts for this area being made by Elmer Fisher, acting meteorologist, Portland weather bureau. River elevation this morning was 21.9' and rising steadily. The peak is expected to reach Camas about June 12, according to Mr. Fisher who addressed the Supervisors' meeting last Friday. Mr. Fisher stated that the present conditions are much like those of 1950 when the river level in Vancouver reached 25.2 ft. and was about 7' higher here. All workable steps to meet the emergency are being taken by our engineers and various crews so that normal operations can be continued. In order to avoid shut downs, the assistance of many employees is required.

ATTENTION - all persons who park in the lower Bag Factory lot across from the entrance. Beginning Friday morning, May 21, will you please park your cars in the upper lot. We need to fill 15,000 sand bags from the bank at the back of the lower lot. These will be used to build a dike between the machine room, Converting and #2 Finishing, and the SP & S embankment. We also need the parking area for the storage of wood blocks for the groundwood mill, from which place it will be trucked to the groundwood mill to keep operations going. Storage of this wood will begin Friday morning.

ATTENTION - all persons who park cars in the yard near the Woodmill. Will you instead use the old cordwood storage lot which will accommodate some cars on the hill.

ATTENTION - all persons who drive to work. Since Bag Factory parking space is to be used for storage and the yard parking lot may soon be under water, will you please form car pools with your neighbors and thus cut down the number of cars. Our people did this during the 1948 flood which helped greatly to relieve the parking situation.

By taking early precautions it is believed that even with flood conditions, work schedules will not be seriously interrupted. Conditions will remain fairly normal until the water reaches the 32' level. At that level, water starts coming up the drains in the basements under the dry ends of machines #4, 5, 6, 7, and 8.

All towing of logs up the river to Camas stopped Wednesday. In preparation for high water, a three month's supply or 49 million board feet, is in storage in the Camas area. The purpose of all preparations is that normal work schedules shall be maintained in every possible way.

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THE SEASON'S HIGH TEMPERATURE came to Camas on Monday afternoon when the thermometer reached 93°. No rain fell during the week, making the season's total 20.35 in. compared to last year's 30.40 in.

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MARJORIE BYE, daughter of Marguerite Bye, Bag Factory, and Odin H. Bye, #1 Finishing, is this year's winner of the Crown Zellerbach scholarship awarded at Camas high school. Announcement of the faculty committee's choice was made at last week's Girls' League tea. Marjorie plans to enroll this fall in Central Washington College of Education.

You Are Invited to Obtain Extra Copies of this Report from Your Supervisor to Share with Your Family and Friends.

DINNERS at which employees will receive their 25-year watches and clocks are scheduled as follows:

Monday, May 24

Electrical, Maintenance, Engineering Fire System, Central Research

Tuesday, May 25

Groundwood, Kraft, Sulfite

Wednesday, May 26

Bag Factory, Converting, Printing, Napkin, Personnel, Office, Technical Department, part of Woodmill crews

Thursday, May 27

Paper Machines, Beaters, #1 Finishing, #2 Finishing

Tuesday, June 1 - Purchasing, River Operations, Shipping, Woodmill, Yard, part of Paper Machine crews

There were 29 persons who ordered the large clock, No. 8. This unusual item was so popular at all CZ divisions that there were not enough such clocks in the whole country to fill the order. So folks who ordered those clocks will not receive them until the supply arrives sometime in June. We hope they will come anyway to enjoy their dinner as scheduled.

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TWO NEW BAG MACHINES were taken off the cars Tuesday, were set up in the Bag Factory Wednesday, and were started on trial runs Wednesday night. They produce a new type SOS (self-opener style) bag which has been widely requested by customers. They were shipped from Petersboro, New Jersey, and occupy the space cleared on the potevin self-opener line by the removal of three older machines which were relocated. Bag Factory supervisor, Bill Maxwell, says a hearty thank you to all those who assisted in this rapid installation. Bag Factory production for the week totalled 22,333 bales and shipments 25,247 bales.

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PAPER MACHINE PRODUCTION for the week was very good, totalling 5,000 tons, with a daily average of 743 tons. No. 9 machine set a new production record of 60.3 tons on Tuesday while running Blue Windshield Toweling. The old record was 55.4 tons, made on March 24, 1953. Two machines, Nos. 1 and 2 averaged 96.0% or better.

SULFITE MILL: Production, 2,012 tons. KRAFT BLEACH PLANT: 2,027 tons. KRAFT MILL: 3,048 tons. NAPKIN DEPT: Produced 11,164 cases, shipped 8,571 cases. WAX LUNCH ROLL: Produced 3,578 cases, shipped 1,917 cases. CONVERTING PLANT: Produced 27,168 cases, shipped 21,979 cases.

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EIGHTEEN GROUPS of visitors have indicated their plan to tour our mill this week and next. These include eight from Portland schools, two from Vancouver, one from Ridgefield and one from Menlo. On Friday, 58 students from the University of Washington school of forestry will be our guests. Today and Friday 30 Zellerbach Paper employees from Seattle are visiting our plant.

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260 GUESTS at last week's service award dinner heard A. B. Layton, CZ Vice President, announce that construction of the new Central Research building will start some time in June. The 3-story structure will be located west of the Development Lab. The present Central Research building will be taken over for the use of the Camas Mill Lab.